

Date: Thursday, 3/27/2008 7:42:11 AM
 User: Kim Johnston

Process Sheet

Customer	CU-DAR001 Dart Helicopters Services			Drawing Name	HELI-ACCESS HANDLE		
Job Number	38228			Part Number	D2479		
Estimate Number	11829			Drawing Number	D2479 REV A		
P.O. Number	:			Project Number	N/A		
This Issue	3/27/2008	S.O. No.	:	Drawing Revision	A		
Prsht Rev.	NC			Material	:		
First Issue	11	Type	MACHINED PARTS	Due Date	4/10/2008	Qty:	12
Previous Run	37463			Um:	Each		
Written By	:						
Checked & Approved By	30 08.3.27						
Comment	Est. B 99.03.12 Updated from hand written IPP DM						

Additional Product

Job Number:



Seq. # Machine Or Operation:

Description:

1.0 M304TR0750W049

304 RD Tube .750 x .049W



Comment: Qty.: 1.4000 f(s)/Unit Total : 5.5999 f(s)

304 RD Tube .750 x .049W

Material: 304/316 SS Seamless 0.75" OD x 0.049" Wall

Batch M107518

FF 08-04-01

12

2.0

BAND SAW

BAND SAW



Comment: BAND SAW

Cut as per Template DT8334 (DT 2479 CT)

FF 08-04-01

12

3.0

BENDING

BENDING MACHINE



Comment: BENDING MACHINE

Bend as per Template DT 8335 (DT 2479 BT)

Trim as per Template DT 8333 (DT 2480 CJ)

Deburr

FF 08-04-01

12

4.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

S 08/04/03 (12)

5.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: SP

CPL 08.04.04

XII

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: D2479 PAR #: N/A Fault Category: Prod/AB.DS. Med & Sharp NCR: Yes No DQA: D Date: 08/04/14
D205-626 QA: N/C Closed: D Date: 08/04/14

NCR: 38228		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
08/04/03	3	1 D2479 damaged beyond repair (cut into milling machine)	08/04/03	Destroyed not replaced	08/04/03 FF	SB 08/04/03	08/04/03	08/04/03

NOTE: Date & initial all entries

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User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: HELI-ACCESS HANDLE

Job Number: 38228

Part Number: D2479

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 QC21

FINAL INSPECTION/W/O RELEASE



08/04/04 J

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



unr

08-04-03

W

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

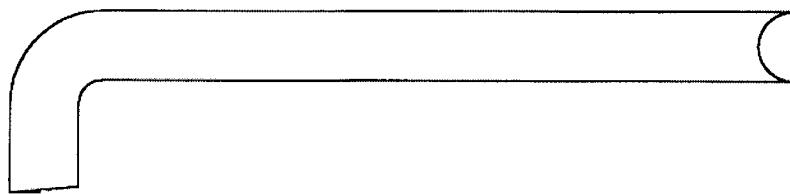
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



DESIGN	DRAWN BY	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
B WILLIAMS	MIKE M	DRAWING NO.	REV. A
CHECKED <i>Bu</i>	APPROVED <i>Bu</i>	D2479	SHEET 1 OF 1
DATE 96:05:14		TITLE HELI-ACCESS HANDLE	SCALE 1:1

RELEASED
96/10/02 DS



CUT PER TEMPLATE DT 2479 CT
BEND PER TEMPLATE DT 2479 BT
TRIM PER TEMPLATE DT 2480 CJ

MATERIAL: 304/316 0.75 OD 0.049 WALL

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 38228